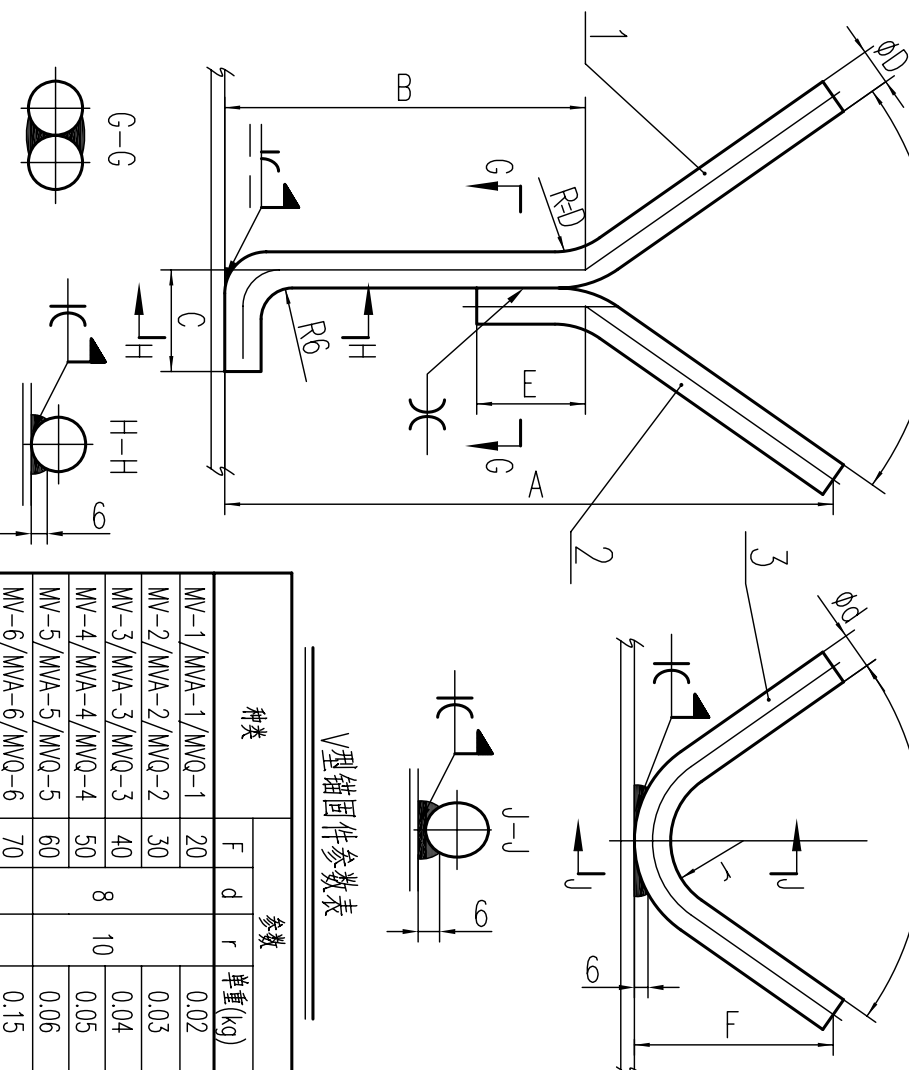


Y型锚固件参数表

| 种类 | 参数 | | | | | | 单重(kg) |
|---------------------|-----|-----|----|----|----|----|--------|
| | A | B | E | D | R | C | |
| MY-0/MYA-0/MYQ-0 | 80 | 35 | 17 | | | | 0.17 |
| MY-1/MYA-1/MYQ-1 | 100 | 60 | | | | | 0.17 |
| MY-2/MYA-2/MYQ-2 | 125 | 75 | 20 | | | | 0.21 |
| MY-3/MYA-3/MYQ-3 | 150 | 90 | | | | | 0.24 |
| MY-4/MYA-4/MYQ-4 | 175 | 100 | | | | | 0.29 |
| MY-5/MYA-5/MYQ-5 | 200 | 120 | | 12 | 12 | 30 | 0.32 |
| MY-6/MYA-6/MYQ-6 | 225 | 125 | 25 | | | | 0.37 |
| MY-7/MYA-7/MYQ-7 | 250 | 150 | | | | | 0.39 |
| MY-8/MYA-8/MYQ-8 | 275 | 175 | | | | | 0.41 |
| MY-9/MYA-9/MYQ-9 | 300 | 200 | | | | | 0.78 |
| MY-10/MYA-10/MYQ-10 | 325 | 225 | | | | | 0.82 |
| MY-11/MYA-11/MYQ-11 | 350 | 250 | | | | | 0.86 |
| MY-12/MYA-12/MYQ-12 | 375 | 255 | | | | | 0.94 |
| MY-13/MYA-13/MYQ-13 | 400 | 280 | | | | | 0.98 |
| MY-14/MYA-14/MYQ-14 | 425 | 305 | | | | | 1.02 |
| MY-15/MYA-15/MYQ-15 | 450 | 330 | | | | | 1.06 |
| MY-16/MYA-16/MYQ-16 | 475 | 355 | | | | | 1.10 |
| MY-17/MYA-17/MYQ-17 | 500 | 360 | | | | | 1.19 |
| MY-18/MYA-18/MYQ-18 | 525 | 375 | | | | | 1.25 |
| MY-19/MYA-19/MYQ-19 | 550 | 390 | | | | | 1.31 |
| MY-20/MYA-20/MYQ-20 | 575 | 395 | 30 | | | | 1.39 |
| MY-21/MYA-21/MYQ-21 | 600 | 420 | | 16 | 16 | 35 | 1.43 |
| MY-22/MYA-22/MYQ-22 | 625 | 445 | | | | | 1.47 |
| MY-23/MYA-23/MYQ-23 | 650 | 470 | | | | | 1.51 |
| MY-24/MYA-24/MYQ-24 | 675 | 475 | | | | | 1.60 |
| MY-25/MYA-25/MYQ-25 | 700 | 480 | | | | | 1.68 |
| MY-26/MYA-26/MYQ-26 | 725 | 505 | | | | | 1.72 |
| MY-27/MYA-27/MYQ-27 | 750 | 530 | | | | | 1.76 |
| MY-28/MYA-28/MYQ-28 | 775 | 555 | | | | | 1.80 |
| MY-29/MYA-29/MYQ-29 | 800 | 580 | | | | | 1.84 |
| MY-30/MYA-30/MYQ-30 | 825 | 605 | | | | | 1.88 |
| MY-31/MYA-31/MYQ-31 | 850 | 630 | | | | | 1.92 |

其余70°(用于MY-0时80°)



Y型锚固件参数表

| 种类 | 参数 | | | 单重(kg) |
|------------------|-----|----|----|--------|
| | F | d | r | |
| MY-1/MYA-1/MYQ-1 | 20 | | | 0.02 |
| MY-2/MYA-2/MYQ-2 | 30 | | | 0.03 |
| MY-3/MYA-3/MYQ-3 | 40 | | | 0.04 |
| MY-4/MYA-4/MYQ-4 | 50 | 8 | 10 | 0.05 |
| MY-5/MYA-5/MYQ-5 | 60 | | | 0.06 |
| MY-6/MYA-6/MYQ-6 | 70 | | | 0.15 |
| MY-7/MYA-7/MYQ-7 | 80 | | | 0.18 |
| MY-8/MYA-8/MYQ-8 | 90 | 12 | 14 | 0.20 |
| MY-9/MYA-9/MYQ-9 | 100 | | | 0.22 |

技术要求

1. 0Cr18Ni9材料间焊接, 焊条采用E347(GB/T983-1995).
2. 0Cr25Ni20材料间焊接, 焊条采用E310(GB/T983-1995).
3. Q345A材料间焊接, 焊条采用E5015(GB/T5117-1995).
4. MY、MY型锚固件材料为0Cr18Ni9, MYA、MYA型锚固件材料为Q345A.

| | | | | |
|----|-----|----|------------|----------------------|
| 审定 | 张红月 | 重量 | kg | SINOPEC 中国石化工程股份有限公司 |
| 校对 | 王敬然 | 比例 | | 中国石化工程股份有限公司 |
| 设计 | | 材料 | | 工程设计室 编号: A132000760 |
| 制图 | | 版号 | | |
| | | 日期 | 2017.04.28 | |
| | | 图号 | MTQ6 | |